



6911 Marlin Circle, La Palma, CA 90623
(714) 523-8700, Fax (714) 523-3220

Venture Royale

465 Series Single Shock Supplement

Please read these instructions completely before starting!

1. Remove the sleeve from the bottom of your stock shock. Clean and grease the sleeve with a moly type grease. Install it in the lower Progressive shock eye. Be careful when installing the sleeve through the sealing O-rings on both ends of the eye to prevent damage to the O-rings.
2. The shouldered sleeves should already be installed in the upper shock eye. If not, insert the sleeves with O-rings in the shock eye.
3. Mount the shock, referencing your authorized shop manual, noting the following important details: Make sure the shock is mounted with the rebound adjustment at the bottom. Both the rebound adjustment and the nitrogen pressure valve should face the rear. Tighten the shock bolts to the proper torque specifications (*refer to your manual*).

Note: The 1983-1988 Venture Standard models require an additional sleeve for the lower eye (*not included with the shock*). It can be ordered through any Yamaha dealer, part #90387-121J2-00.

Caution: The installed spring length must never be set shorter than 144mm (5.65") or shock damage may occur.

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